## EISAI ANNOUNCES LAUNCH OF HIGHER-DOSE ARICEPT® 23 mg TABLET FOR MODERATE-TO-SEVERE ALZHEIMER'S DISEASE IN SOUTH KOREA REALIZES FURTHER CONTRIBUTION TO PATIENTS WITH DEMENTIA IN ASIA REGION

Eisai Co., Ltd. (Headquarters: Tokyo, President & CEO: Haruo Naito, "Eisai") announced today that its marketing subsidiary in South Korea, Eisai Korea Inc. ("Eisai Korea"), has launched a higher-dose, once-dail, E--. (A) is significant.

rea is the first country in the Asia region to launch the formulation. More than 9% of South ulation over 65, or approximately 540,000 patients, are reported to be living with AD, with 1y 220,000 patients of that number estimated to be living with moderate-to-severe stages of

<sup>\*1</sup>. Eisai Korea has been locally marketing Aricept 5 mg and 10 mg tablet formulations since 1998 and Aricept Evess 5 mg and 10 mg orally disintegrating formulations since 2008. The launch of the Aricept 23 mg tablet will provide a more beneficial treatment option for patients with moderate-to-severe AD, including patients who have stopped treatment with existing formulations due to reduced drug efficacy as the disease progresses.

Eisai has already received approval for the formulation in Hong Kong and is in the process of submitting further applications in India, Indonesia, Malaysia, Thailand, the Philippines and other countries in the Asia region. In a head-to-head trial (Study 326), the Aricept 23 mg tablet was shown to possess superior benefit in cognitive function of patients with moderate-to-severe AD. The formulation was subsequently approved in the United States in July 2010 as a treatment option for patients with moderate-to-severe AD.

There are approximately 15,940,000 patients with dementia in the Asia region and it is estimated that this number will significantly increase to approximately 33,040,000 patients by 2030<sup>-2</sup>. As the originator and developer of Aricept, Eisai is a leader in AD treatment and the company remains actively committed to the development of AD treatments in the Asia region and their promotion and widespread use through disease and diagnosis